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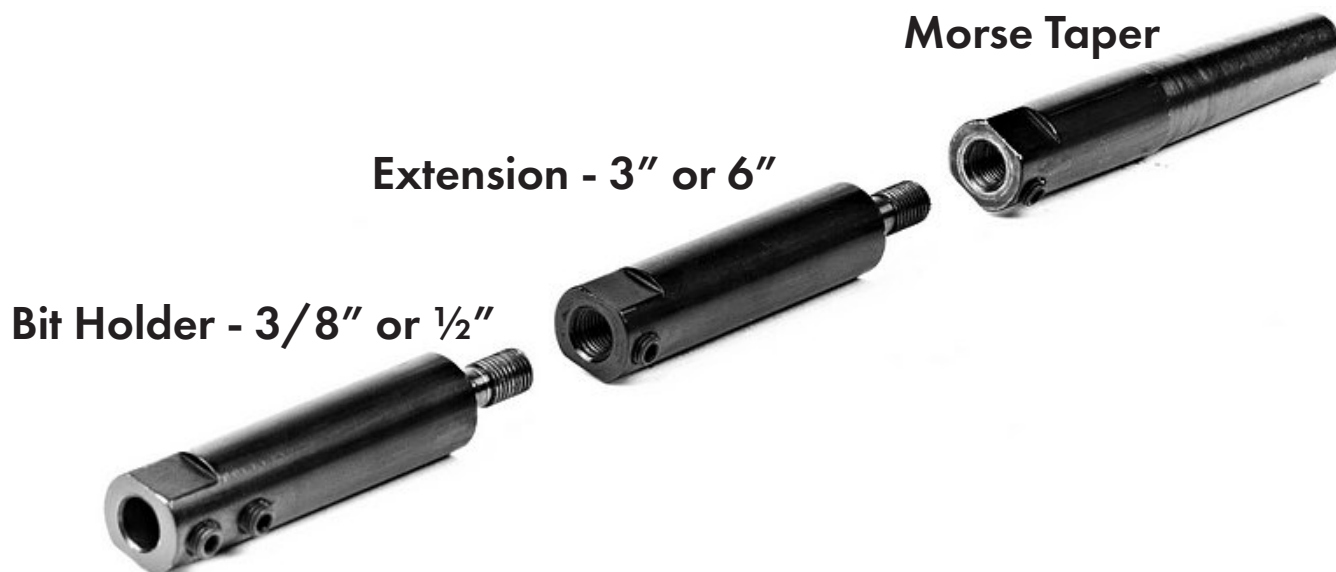
STRONGBORE™ MODULAR BORING SYSTEM

! WARNING: Cancer and Reproductive Harm www.P65Warnings.ca.gov !

The STRONGBORE™ MODULAR BORING SYSTEM allows for easy boring of wood where a consistent starter bore is needed for turning hollow form vessels. Constructed of solid $\frac{3}{4}$ " diameter steel, it mounts directly to the lathe tail-stock, so no drill chuck is required. Depending on the adapter you purchased, it can be used with $\frac{3}{8}$ " or $\frac{1}{2}$ " shank Forstner Bits (not included) or any standard $\frac{3}{8}$ " or $\frac{1}{2}$ " shank drill bit. It is a modular system that can extend to longer lengths by adding more extensions. (Sold separately)

1. Thread the extension section onto the Morse Taper #2 adapter and secure by tightening by using a $\frac{5}{8}$ " wrench, then tighten the set screw firmly, holding the two sections together.
2. Thread the Bit Holder section into the extension and secure by tightening using a $\frac{5}{8}$ " wrench, then tighten the set screw firmly to hold the sections together.
3. Insert the desired Forstner/Drill bit into the Bit Holder and secure in place by tightening both set screws in the Bit Holder.
4. Insert the entire assembly into the tail-stock of the lathe and firmly seat the assembly into the taper of the tail-stock. Always follow you lathe manufacturers instructions for installing accessories into the lathe tail-stock. **WARNING: Failure to seat the assembly into taper firmly may cause the assembly to rotate when boring.**
5. Move the Forstner/Drill bit into position to your work piece and secure the tail-stock firmly to the lathe bed. With the lathe running at a safe speed, begin boring into the wood by rotating the tail-stock handle, plunging the bit deeper. **USE CAUTION: Plunge in short distances, allowing chips to evacuate before plunging deeper.**

Note: When disassembling, make sure to loosen the set screws before un-threading the sections to prevent damage to the threads. When not in use, it is recommended to store the system disassembled.



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